
Unit 7 Exam

QuesNo	Question
1	<p>What are the three Function Block types used in configuring SCMs</p> <p>A AUXCALC</p> <p>B STEP</p> <p>C FLAG</p> <p>D TRANSITION</p> <p>E HANDLER</p>
2	<p>What is the maximum number of outputs a Step can have?</p> <p>A 8</p> <p>B 10</p> <p>C 12</p> <p>D 16</p>
3	<p>What is the maximum number of conditions a Transition can have?</p> <p>A 8</p> <p>B 10</p> <p>C 12</p> <p>D 16</p>

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- 4 When a new SCM is created an Invoke Transition is always added for you. Which of the following is true?
- A Every SCM must start with a Transition named Invoke Main.
 - B Every SCM must start with a Transition, the name is configurable.
 - C The Invoke Main Transition is added to keep Control Builder from fragmenting the PC hard drive.
 - D The Invoke Transition allows automatic startup of the SCM.
 - E Invoke Transition Conditions are only active when the SCM is in the IDLE state
- 5 When operating an SCM you must issue a RESET command to go from the COMPLETE state to the IDLE state.
- A True
 - B False
- 6 SCMs may be configured and activated in Control Builder but can only be operated from Station?
- A True
 - B False
- 7 SCMs can only be Started from the IDLE state.
- A True
 - B False