

Unit 7 Exam

QuesNo Question

1 What are the three Function Block types used in configuring SCMs

A AUXCALC

B STEP

C FLAG

D TRANSITION

E HANDLER

2 What is the maximum number of outputs a Step can have?

A 8

B 10

C 12

D 16

3 What is the maximum number of conditions a Transition can have?

A 8

B 10

C 12

D 16

- 4 When a new SCM is created an Invoke Transition is always added for you. Which of the following is true?
- A Every SCM must start with a Transition named Invoke Main.
 - ☒ B Every SCM must start with a Transition, the name is configurable.
 - C The Invoke Main Transition is added to keep Control Builder from fragmenting the PC hard drive.
 - ☐ D The Invoke Transition allows automatic startup of the SCM.
 - ☐ E Invoke Transition Conditions are only active when the SCM is in the IDLE state
- 5 When operating an SCM you must issue a RESET command to go from the COMPLETE state to the IDLE state.
- ☒ A True
 - ☐ B False
- 6 SCMs may be configured and activated in Control Builder but can only be operated from Station?
- ☐ A True
 - ☒ B False
- 7 SCMs can only be started from the IDLE state.
- ☒ A True
 - ☐ B False